

34

5.5

DART AEROSPACE LTD	Work Order:	19440
Description: Saddle Kit	Part Number:	K10003
	Qty:	10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																																
1	DC	Issue Traveller	2J	03.07.09	10																																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 32	545	03.08.07	10																																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B19344</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B19448</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B19345</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B19218</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19448</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19359</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19346</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19083</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19359</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B19219</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B16722</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B16871</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B16833</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B16077</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B16925</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>B18995</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M11931</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M11287</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M13543</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M12965</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M12963</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M12963</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M12963</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B19344	1	D2571	Saddle	B19448	1	D2572	Saddle	B19345	1	D2573	Saddle	B19218	1	D2574	Saddle	B19448	1	D2574	Saddle	B19359	1	D2574	Saddle	B19346	1	D2574	Saddle	B19083	1	D2574	Saddle	B19359	1	D2736-1	Bracket	B19219	1	D2736-3	Bracket	B16722	4	D2747	Socket Head Set Screw	B16871	2	D2876	Spacer	B16833	2	D2877	Spacer	B16077	1	D2968-041	Tow Ring	B16925	16	AN4-6A	Bolt	B18995	4	AN4-46A	Bolt	M11931	8	AN4-51A	Bolt	M11287	8	AN6-12A	Bolt	M13543	32	AN960JD416	Washer	M12965	8	AN960JD616	Washer	M12963	1	AN970-4	Washer	M12963	29	MS21042L4	Nut (or MS21042-4)	M12963	④	03-08-13	10
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4	QC4	Inspect 100% kit for completeness on the W/O	SB	03/08/21	10																																																																																																
5	PK	Pack per PPP K10003	SB	03/08/27	10																																																																																																
6	AC	Cost / part: 540.67	545	03/08/28	10																																																																																																
7	DC	Close W/O 539.39 Inspection Level 21	A	03.08.28	-																																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A ( ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED  
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncb.doc

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

B

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jul 08, 2003  
03:49 pm

Work Order No : 0019440  
Project Name : \*K10003  
Project For : WK334  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10003  
Description : D205-634-011 Saddle Kit  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 07-08-03  
Est Finish Date : 08-21-03  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Testing Hours :	0.00	0.00	0.00		
Testing Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
SubContract Hours :	0.00	0.00	0.00		
SubContract :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00